



From Ordinary to Extraordinary



*Decorative
Entryways*

17 Years of Signature Service !

In 1989 my wife Hilde and I, founders of RSL Inc., in preparation of our retirement, founded Signature Door Inc. in Altoona, PA, also known as SDI. The Signature Door Inc. management team was headed from the beginning by CEO Mr. Dennis Nixon. The selection of the RSL, and later, the SDI management is the result of a family friendship dating back to 1955 when the father of the Nixon family and myself worked together for years at Newark Millwork Co. in Linwood, NJ.

Following the RSL tradition, SDI employees make every effort to stay and become respected team members without exclusion. Today, many family members are part of our team, preparing for continuity of our vision in product excellence and integrity on every level.

Today, SDI features state of the art manufacturing on every production level. SDI claims of product performance are backed in certified laboratory testing and are approved to withstand the most rigorous Dade County, Florida requirements. All SDI efforts are directed to earn the respect and confidence of our team members, customers and vendors. SDI and its management are proud of our team members, loyal customers, vendor retention, architectural endorsements and our respected independent sales teams.

Please accept our thanks for your trust in our vision, products and knowledge, allowing us to serve you even better with each passing year.

Bernd Lewkowicz, President



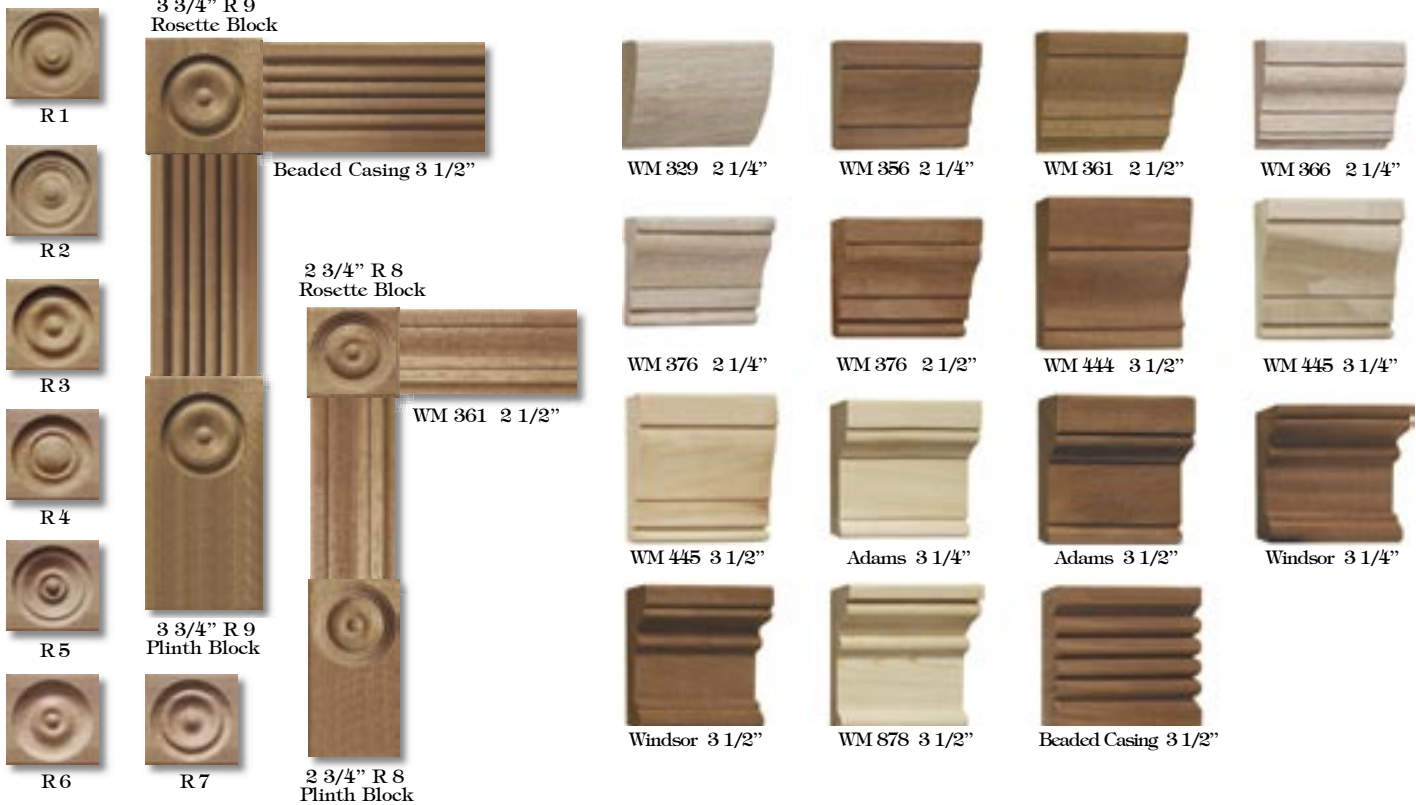
***Quality Products Exceeding your Expectations.
This is our commitment!***

**Thanks for supporting
American Craftsmanship!**

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Casing Options



Exterior Casing



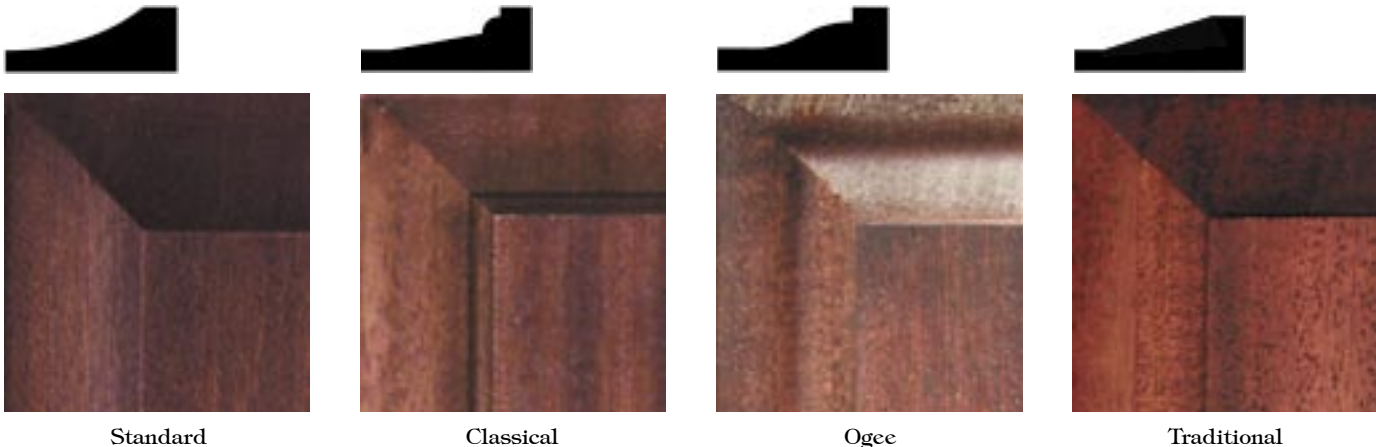
WM180 2"

Custom bends and profiles are available through our custom department for all door components.

Moldings



Panel Profiles



Standard

Classical

Ogce

Traditional

V-Groove panels available. See page 26 for example

Raised Panel Molding



Recessed (TDL)



Recessed (TDL)
W/ 1" Bolection

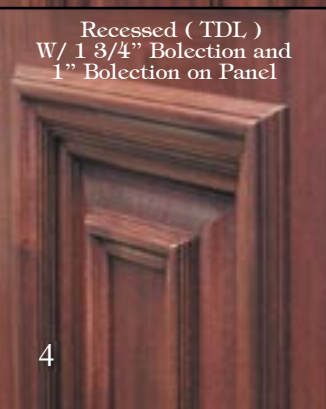


Door Profiles

Recessed (TDL)
W/ 1 3/4" Bolection

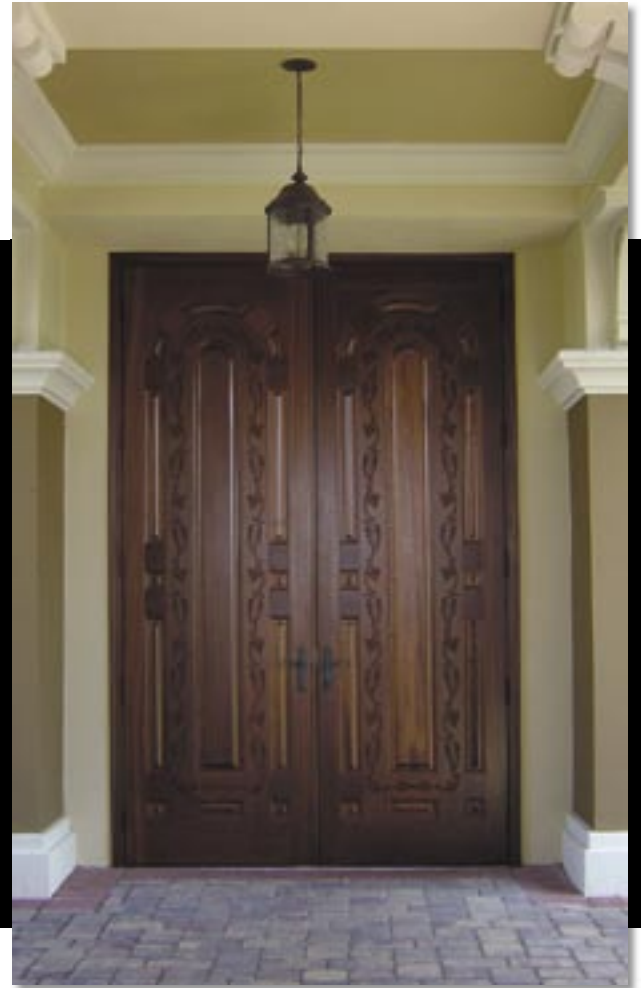


Recessed (TDL)
W/ 1 3/4" Bolection and
1" Bolection on Panel



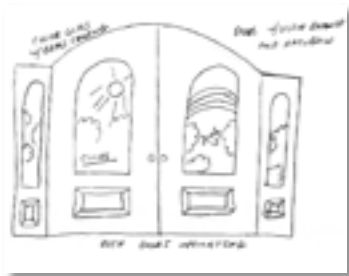
Bevel carvings are available on all our doors. Your design or ours!
See page 34 for more examples.

Our design team will be happy to take your sketch or idea and turn it into reality. Our CAD department will generate a drawing of your custom unit within 24 hours in most cases. Put your "Signature" on your home with a beautiful custom decorative entryway!



Custom Door Process

1. Send us a sketch of your idea.
2. We provide a cad drawing.
3. The results!



Color wood samples
available upon request.

A Signature wood door is a piece of fine furniture. Just as you would take care to avoid exposing your fine wood furniture to moisture or any other destructive elements, the same must apply to your beautiful wood decorative entryway! Get a head start on installing your door system by allowing us to finish your dream entryway. Enjoy peace of mind, knowing that your door is stained and sealed professionally, fully covered by Signature Door's warranty.

Important Door Care Facts:

- Wood doors "must" be finished and sealed inside and out immediately upon receipt.
- An overhang of at least 4' is needed to retain warranty. See warranty on page 43 for more info.
- If wood door receives moderate to heavy sunlight, do not leave glass in storm door.
Use screen only, year round.

While these color samples are as accurate as possible to the finished product, exact colors may vary slightly depending upon the natural color of the door specie.

FINISH COLORS

505 ON
SAPELE

404 ON
SAPELE

303 ON
SAPELE

202 ON
SAPELE

505 ON
OAK

404 ON
OAK

303 ON
OAK

202 ON
OAK

101 ON
OAK

Caming options



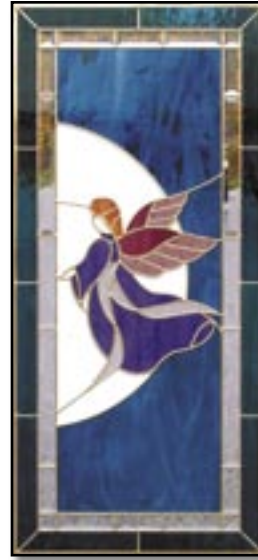
Brass Zinc (silver) Patina (black)

We Manufacture Our Decorative Glass

We can design practically any style that you dream up. Your imagination is the limit! We offer a wide range of decorative fixed window sizes up to 24 sq. feet depending on your configuration.

Add Your Personal Touch

With Signature Door, customizing your glass has never been easier! We will send you a line drawing upon request, and you fill in the areas to be changed.



Standard 225



225 w/ color changes



Security & Storm Protection Options

Protector®

Breakthrough Resistant® Option



Enhance the security of your Signature Door decorative glass by adding Protector®, a transparent laminated outer glass panel applied to any IG doorlite.

Peace of mind 24 hours a Day

Forced Entry Deterrent
Protects against storm damage
Super security for patios
Available for all decorative styles

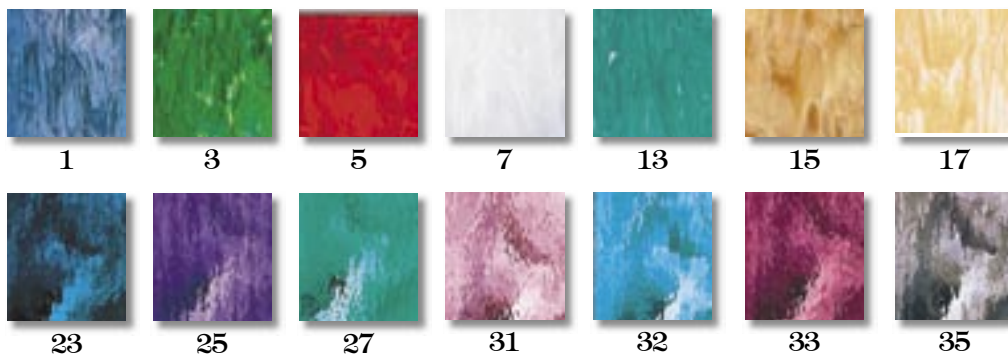


High Performing Benefits

Remarkable Beauty and Security at a Great Price!
Eliminates the need for shutters or blinds
Dramatically reduces noise infiltration
Prevents fading of carpet, furniture and drapery
by blocking 99% of the sun's UV light.

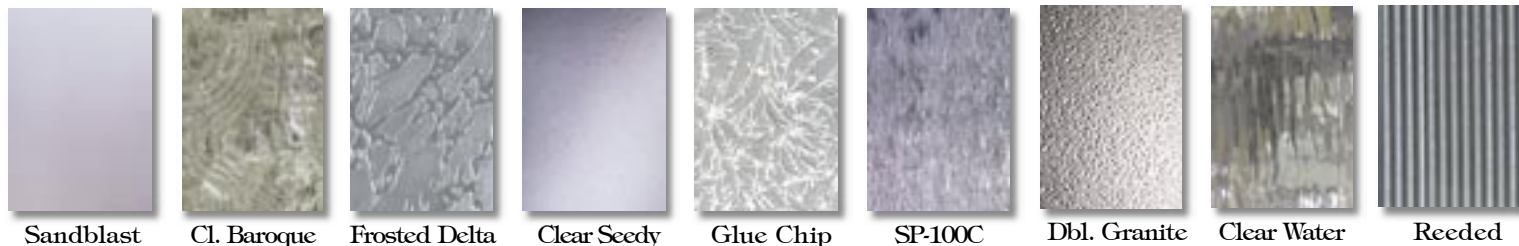
CUSTOM GLASS

Color Glass Options

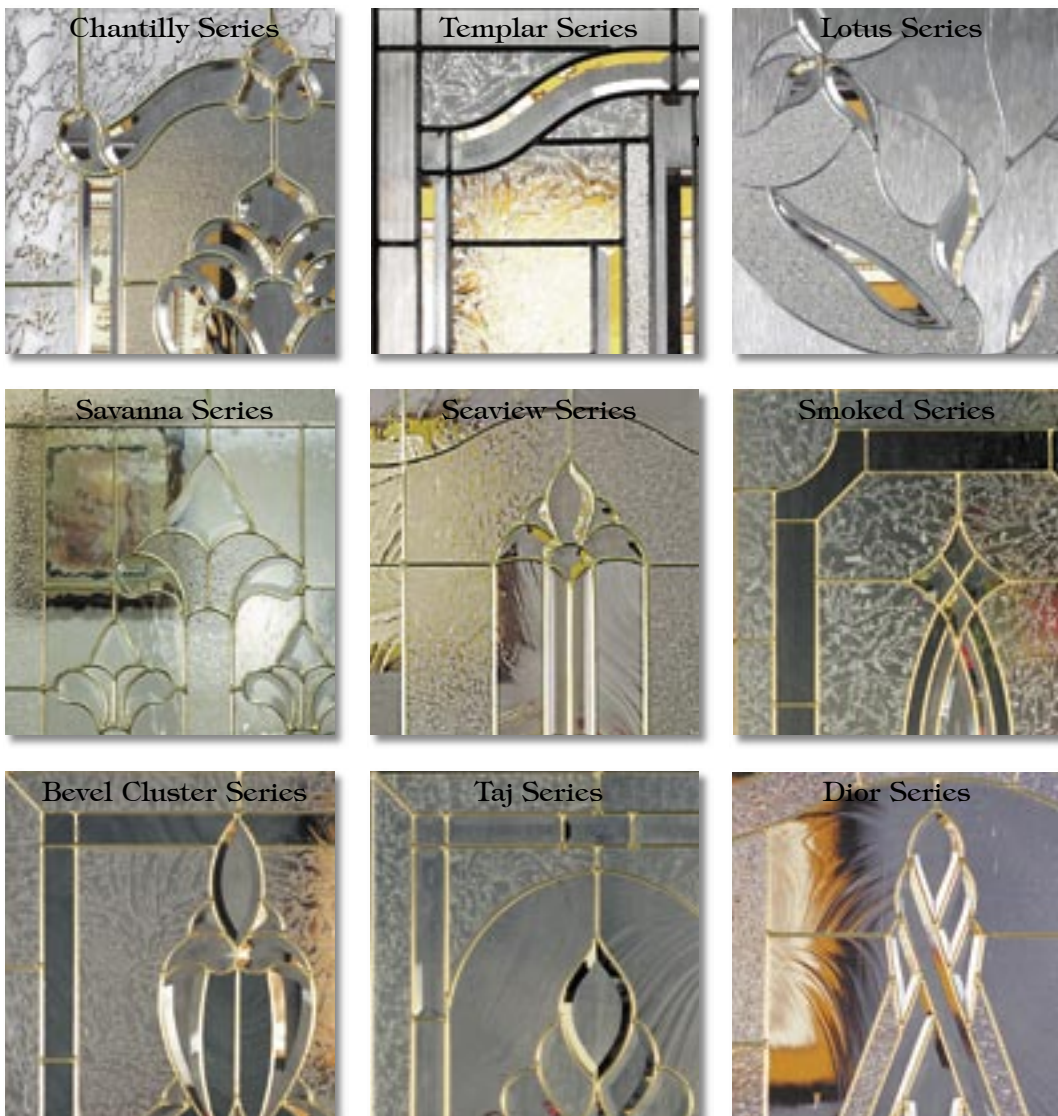


- 1 - Steel Blue Whispy Opal
- 3 - Dark Green Whispy Opal
- 5 - Red Whispy Opal
- 7 - Cloud White Opal
- 13 - Whispy Teal
- 15 - Medium Gold
- 17 - White Light Amber
- 23 - Steel Blue Water
- 25 - Grape Water
- 27 - Teal Water
- 31 - Pale Rose Water
- 32 - Sky Blue Water
- 33 - Light Purple Water
- 35 - Gray Water

Texture Glass Options



A Closer Look At Our Glass Styles



Custom Sandblasting

Add a touch of personality to your glass with our sandblast designs or come up with your own. Etch your name or house number into your decorative glass for an added touch.



Signature's soft 2-dimensional designs add beauty to any design.



Decorative Bevelpane® Glass

Le Fleur



Asbury



Longport



Ornate Bevel



Tuscany



Blending Technology and Craftsmanship!



Crystal Came doorlites are manufactured by injecting liquid resin between a mold and tempered glass and curing for a set time period, producing a dazzling array of bevels and rich textures that capture the light in a unique way. This decorative panel is insulated between two pieces of tempered glass to become a standard IG decorative unit. These innovative lites have many distinct advantages over a traditional (glass) decorative insert. These include:

- *Dramatically reduces noise infiltration*
- *Break-through resistance and added security*
- *Eliminates “rattle” when closing door*
- *99% UV-Resistance for superior energy efficiency*
- *Beautiful clear coming lines*

Decorative Entryways & Windows

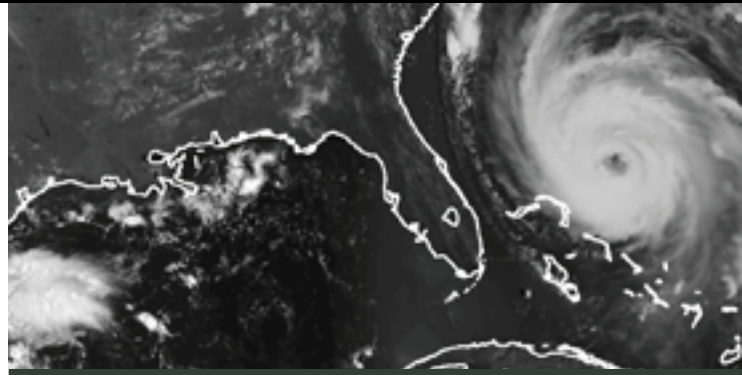


Miami-Dade County Approved

With Signature Door's custom manufacturing abilities, we can design any style that you can dream up. Your imagination is the limit! We offer the complete package ranging from standard 6/8 up to 10/0 in height with mulled transoms up to 3' high and decorative fixed window sizes up to 24 sq. ft., depending upon your configuration. One-motion locking hardware with no manual shootbolts and no storm shutters to operate before a storm add up to a complete and secure package.

**Demand proof of testing and certification.
It's your business and reputation on the line!**

sales@SignatureDoor.com



Signature Door Inc. is a manufacturer of Hurricane Doors & Windows. Our products are Miami-Dade County approved with design pressures up to +65/-80 at 30' in the air or higher at slightly reduced design pressures.

All the Protection Without Sacrificing the Beauty

Most of our decorative doors and windows can be made as hurricane units without any change of appearance. The insulated decorative glass and door retains all its beauty and enhances the look of your home like a piece of fine furniture. Remember, no additional hurricane protection systems are needed with our units! Install a Signature Impact Entryway and you will be in compliance with Florida building codes even in the highest wind areas of the state.

Added Security

Our doors feature a 3 or 5-point one touch operating system for beauty and security along with ease of operation. There are no difficult to reach, manual shootbolts at the top and bottom of the unit!

The security features are incredible! It is extremely difficult and time consuming to break through the hurricane glass and 5-point locking system.

Energy Efficient

The SDI Hurricane Glass is 99% UV resistant. This enhances energy efficiency and eliminates fading of carpets and draperies from sunshine.

800-741-2265

The Signature Security Door™



SC51 Dbl. Doors W/ *FCIS 131 Grill

This door system combines the exceptional beauty of Custom Iron Grilles and a Security-Impact glass & door system from Signature Door Inc. Include the 5-point lock system, and you have added protection from forced entry, dangerous storms and their damaging effects.

Most doors in this catalog can be manufactured as Security-Impact doors.

** Iron Grilles are for ornamental purposes only. They are not needed for the Signature Security Door System.*



Safety-Plus II® Glass can be applied to any Signature Entryway for impressive breakthrough resistance.

Safety-Plus II® Hurricane Glass, Breakthrough® Resistant Glass and Bevelpane® Decorative Glass are registered trademarks of Glasslam NGL.

Our Custom Iron Grilles are hinged to open fully for easy cleaning.



IRON GRILLES

* Original Iron Art designs include serial number, artist name, and date

Iron grilles are protected with an epoxy based finish to inhibit rust.



* KEY WEST

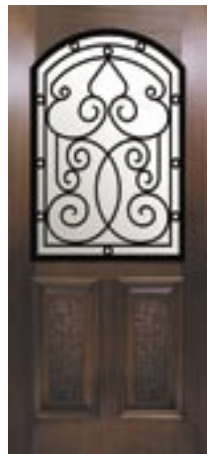
* MARDI GRAS



FCIS 130



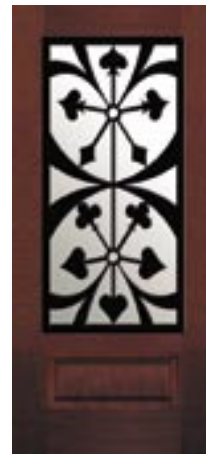
* BUXOM



FCIS 102



FCIS 103



* THE BLUFF



* GENIE



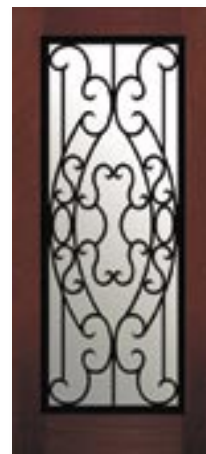
FCIS 106



FCIS 107



FCIS 108



FCIS 109



FCIS 110



FCIS 111



FCIS 112



FCIS 113



FCIS 114

Choose from one of these designs or dream up your own. Our design team would be glad to draw up your dream grille!

Made in the USA!



Custom handrail to match your grille.

TRUE DIVIDED-LITE DOORS



*SDL units available
also. see page 26*



*Custom TDL styles
and transoms available
through our custom
department.*



Available with clear or beveled IG.

PANEL DOORS



4 Panel



5 Panel



6 Panel



6 Panel
Recessed Moulding
Profile

Presidential Series

912 Transom Glass



575 Seaview



595 Longport
(Bevelpane® glass)

48 Hour
lead times
available!



Adams Style Door with 503 Oval & 605 S/L Taj Glass



525 Bevel Cluster



501 Smoked



555 Cape May



503 Taj
(patina coming)

See pages 7 & 8 for closeups of our glass

1 / 2 DOORLITES & SIDELITES

See pages 7 & 8 for closeups of our glass



125

225 Bevel Cluster

146

246 Tuscany
(Bevelpane® glass)

122

222 Ornate Bevel
(Bevelpane® glass)

229 Navajo
(patina coming)



138

238 Savanna

195

295 Longport
(Bevelpane® glass)

175

275 Seaview

228 Aztec
(patina coming)



116

216 Taj

161

261 Lotus
(zinc coming)

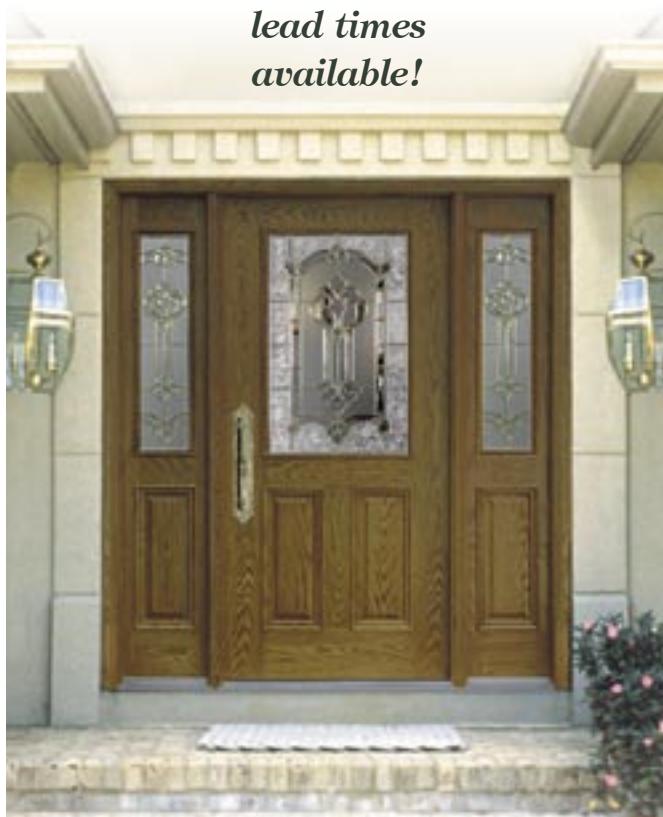


154

254 Templar
(patina coming)

227 Le Fleur
(Bevelpane® glass)

**48 Hour
lead times
available!**



Madison Style Door with 264 and 164 S/L
Chantilly Glass

800-741-2265

www.SignatureDoor.com

3 / 4 DOORLITES & SIDELITES

909 Transom Glass

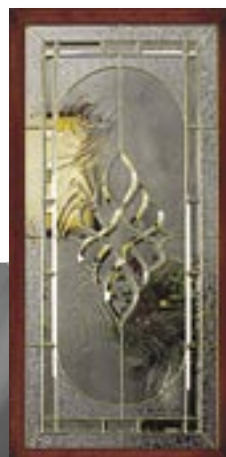


Roosevelt Style Door with 403 & 303 S/L Taj
(patina coming)

48 Hour
lead times
available!



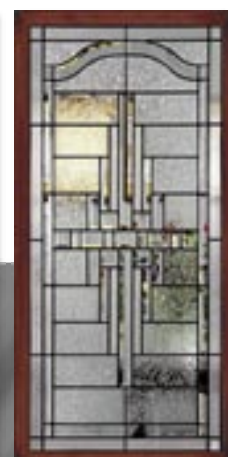
303



403 Taj



354



454 Templar
(patina coming)



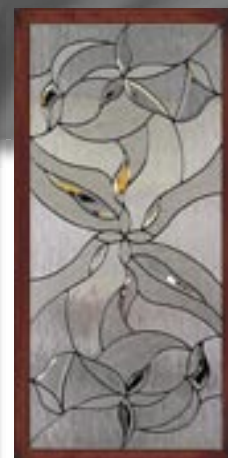
364



464 Chantilly



361



461 Lotus
(zinc coming)



325



425 Bevel Cluster



375



475 Seaview



346



446 Tuscany
(Bevelpane® glass)



495 Longport
(Bevelpane® glass)



Jefferson Style Door with 775 & 974 Seaview Glass

See pages 7 & 8 for closeups of our glass

48 Hour
lead times
available!



661



761 Lotus
(zinc coming)



695



795 Longport
(Bevelpane® glass)



605



705 Taj



646



746 Tuscany
(Bevelpane® glass)

FULL DOORLITES & SIDELITES



625



725 Bevel Cluster



622



722 Ornate Bevel
(Bevelpane® glass)



655



755 Cape May



638



738 Savanna



664



764 Chantilly



654



754 Templar
(patina coming)



759 Romano
(patina coming)



758 Plateau
(patina coming)



757 Elegance



Jefferson Style DbL. Door with 756 Vistage Glass
(patina coming)

ROUND-TOP DOORLITES & SIDELITES



8' Taylor Style DbL. Door with custom R116 Taj Glass



R128



R228 Cambridge



R175



R275 Seaview



R116



R216 Taj

ROUND-TOP DOORLITES & SIDELITES

Caming options



R101



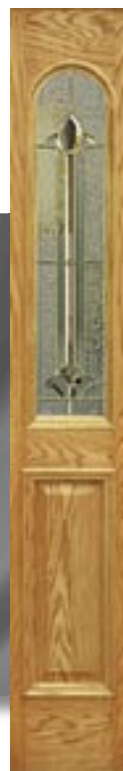
R201 Smoked



R125



R225 Bevel Cluster



R175



Grant Style Door with
R275 Seaview Glass

See pages 7 & 8 for closeups of our glass

*48 Hour
lead times
available!*



605



Reagan Style Door with
R705 Taj Glass



675



R775 Seaview



625



R725 Bevel Cluster



R759 Romano
(patina caming)

SUNBURST DOORLITES



SB25 Bevel Cluster



SB16 Taj



SB01 Smoked

*48 Hour
lead times
available!*



Truman Style Door with SB16 Taj Glass



Truman Style Door with SB25 Glass and R125 SideLites



SB22 Ornate Bevel
(Bevelpane® glass)



SB18 Dior



SB75 Scaview

ARCH-TOP DOORLITES & SIDELITES

917 Transom Glass



Jackson Style Door with 218 Dior Glass and 118 SideLites

See pages 7 & 8 for closeups of our glass



119



219 Bevel Cluster



102



202 Smoked



A05L Melody
(patina coming)



A01L Smoked



A01R Smoked



Eisenhower Style Dbl. Door with A25L & A25R Glass

RECTANGLE TRANSOMS



974 Seaview



924 Bevel Cluster



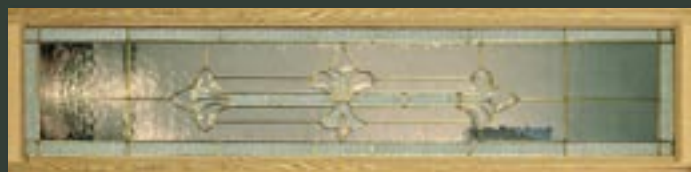
954 Templar
(patina coming)



964 Chantilly



910 Taj



938 Savanna



944 Tuscany
(Bevelpane® glass)

(Door unit shown in Sapele)



Madison Style Door & S/L's with 238 & 138 Savanna Glass
and 938 Savanna Glass in Transom

See pages 7 & 8 for closeups of our glass

Add that finishing touch to your entryway
with a transom available in a variety of
shapes and sizes.

True-Divided Lite and Simulated-Divided
Lite transoms are available through our
custom department.

www.SignatureDoor.com

ELLIPTICAL TRANSOMS

ET Tuscany Transom



Jefferson Style Door & S/L's with 746 & 646 Tuscany Glass



975 Seaview



955 Templar
(patina coming)



909 Taj

sales@SignatureDoor.com



937 Savanna



965 Chantilly



945 Tuscany
(Bevelpane® glass)



925 Bevel Cluster



917 Dior



901 Smoked

EXTENDED-ARCH TRANSOMS



900 Smoked



911 Taj



923 Bevel Cluster



Jefferson Style Door & S/L's with 725 & 625 Bevel Cluster Glass

Round-Top Transoms



Roosevelt Style Door & S/L's with 428 & 328 Cambridge Glass



912 Taj



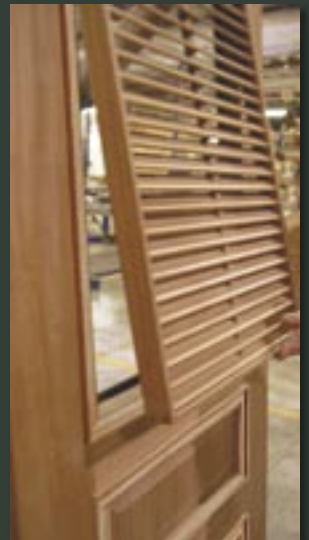
922 Bevel Cluster

LOUVER AND SPEAKEASY DOORS



Open Louver Style

Signature louver doors are a popular choice for privacy and style. Our louver doors can be manufactured in partial open form to allow light through with moderate privacy or completely closed for maximum privacy. Our doors can also be manufactured with removable louver sash for easy cleaning. Custom louver door styles are available through our custom department.



Open louver style
w/ removable sash

Speakeasy grilles made
to fit your custom door.
See page 35



Speakeasy w/ V-Grooved Panels



Speakeasy Round-top

Signature speakeasy doors are a popular choice for privacy and style. Custom speakeasy door styles are available through our custom department.



Closed louver style



Operating Speakeasy

Simulated Divided-Lite Doors



Custom SC2 Doors and S/L's W/ Custom SDL Grilles, and Shelves



SC67 Door W/ 15-Lite
SDL Grille

Custom shelves (shown on above doors) are available for most door styles.

Our SDL grille construction allows for a wide range of grille designs to fit any decor. SDL doors are very popular for the sharp, clean lines this type of door construction allows. Combining the look of TDL with the Strength and Beauty that raised molding construction affords.



— Raised Moulding

— 1" Muntin Bars
applied to Glass



SC68 Door W/ 9-Lite SDL
Grille and V-Grooved Panel

Simulated Divided-Lite Doors

Styles range from the standard, multiple lites shown on the left that can be built in any configuration, to elegant sweeping designs like the entryways to the right and below.

The choice is yours.

Remember: Wood doors “must” be finished and sealed inside and out immediately upon receipt.



SC52 Dbl. Door W/ SDL Grille



SC38 Door W/ Custom SDL Grille



SDL Wheel Design



8' SC50 DbL. Doors W/ Clear Lites

Signature Collection™ Series

We have expanded our capabilities with a door series to satisfy a wide range of decorative styles. Custom glass and panels are interchangeable to achieve that special design you are looking for. Sturdy raised or recessed molding profiles are available for all styles shown.



SC1



SC2



SC3



SC4



SC5



SC6



SC7



SC8



SC9



SC10



SC11



SC12

SIGNATURE COLLECTION SERIES



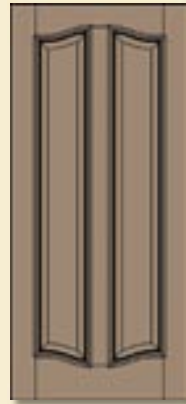
SC13



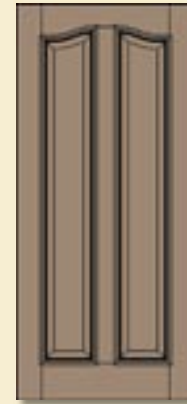
SC14



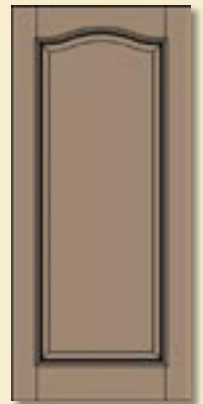
SC15



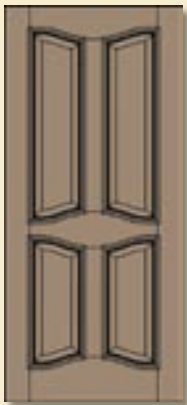
SC16



SC17



SC18



SC19



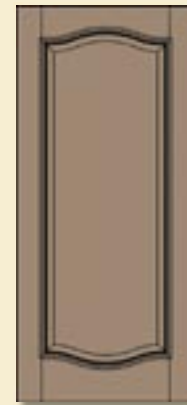
SC20



SC21



SC22



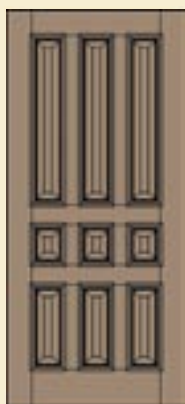
SC23



SC24



SC25



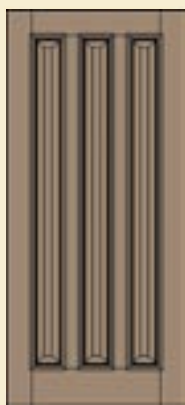
SC26



SC27



SC28



SC29



SC30

All styles can be manufactured as Miami-Dade
Approved Hurricane-Impact Units. See page 9



SC72 Door & S/L's w/ Custom Glass



Custom SC45 DbL. Door



SC31



SC32



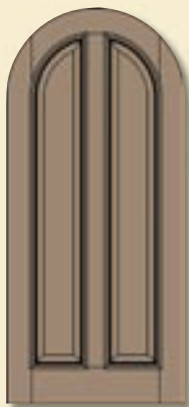
SC33



SC34



SC35



SC36



SC37



SC38



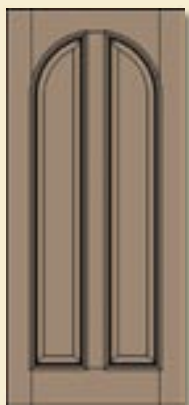
SC39



SC40



SC41



SC42



SC43



SC44



SC45



SC46

SIGNATURE COLLECTION SERIES



SC47



SC48



SC49



SC50



SC51



SC52



SC53



SC54



SC55



SC56



SC66 DbL. Door



SC57



SC58



SC59



SC60



SC61



SC62



SC63



SC64



SC65



SC66

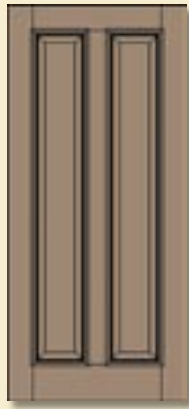
SIGNATURE COLLECTION SERIES



SC67



SC68



SC69



SC70



SC71



SC72



SC73



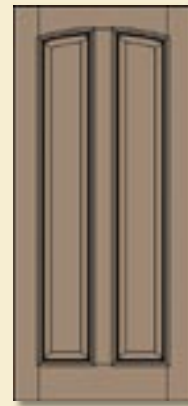
SC74



SC75



SC76



SC77



SC78



SC81 DbL. Door W/ Custom Glass

Photo courtesy of Jerry Lang

Add that truly custom look to your Signature Entryway by including custom glass like we did on this striking SC81 Sapele door.

Panels and glass are interchangeable with the Signature Collection Series.

The choice is yours.



SC79



SC80



SC81



SC82



Custom SC84 Dbl. Door W/ S/L's

Custom decorative glass is available for all door configurations. Send us your ideas and our Design Dept. will generate your dream doorlite.

Add Protector® glass to your doorlite for added security and break-thru resistance. See page 6 for more details.



SC83



SC84



SC85



SC86



SC87



SC88



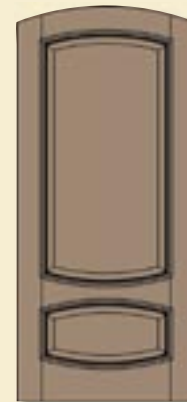
SC89



SC90



SC91



SC92



SC93



SC94

Think of the Possibilities!



SC56 W/Panel



SC63 W/Panel



SC58



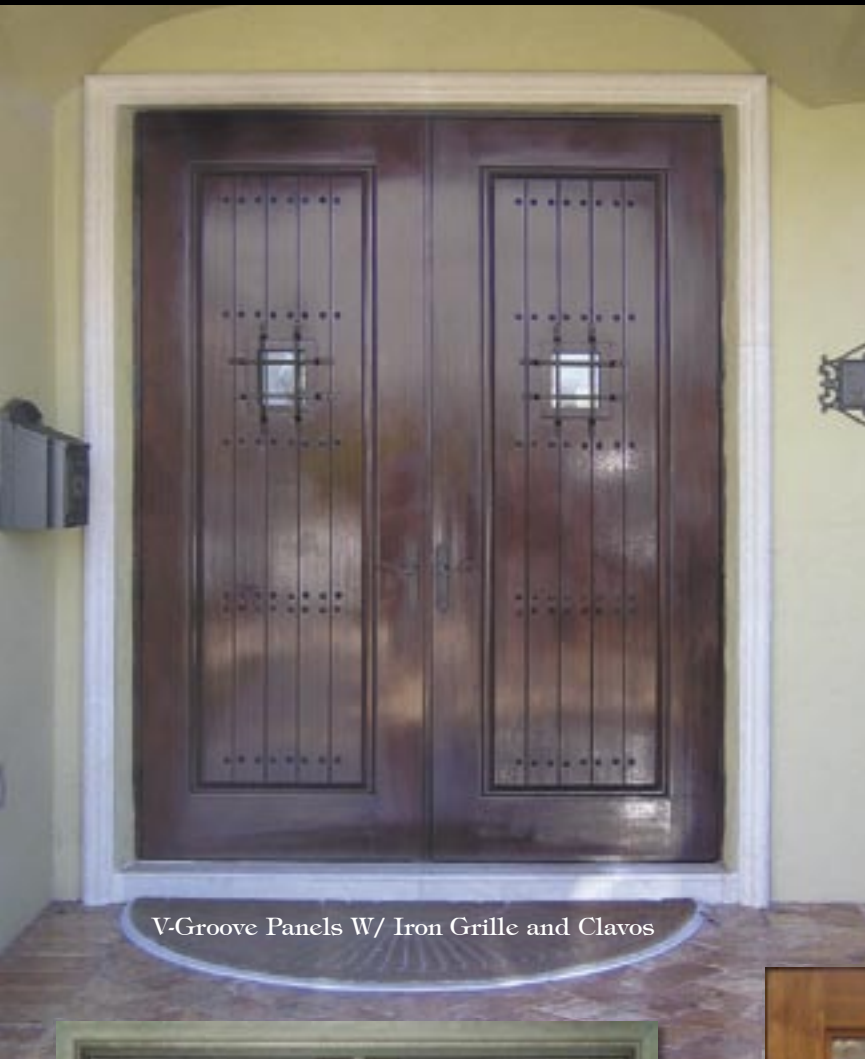
SC68 W/Panel

Add the optimal look to your Signature Entryway by adding a carving or swapping out a panel for custom glass like we did on this beautiful SC63 Sapele door. The choices are virtually limitless on all our Collection Series Doors.



SC63 DbL. Door W/ Glass, Custom Carving

SIGNATURE RUSTIC SERIES



V-Groove Panels W/ Iron Grille and Clavos



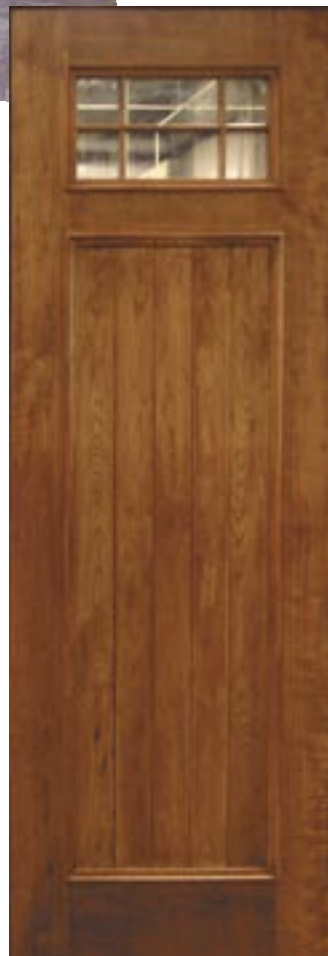
TDL W/ Tree Stained Glass



Gothic Style W/ SDL Grille



Gothic Dbl. Door W/ Wood Clavos



SDL W/ V-Groove Panel



Plank Style W/ V-Groove and Speakeasy Grille

sales@SignatureDoor.com

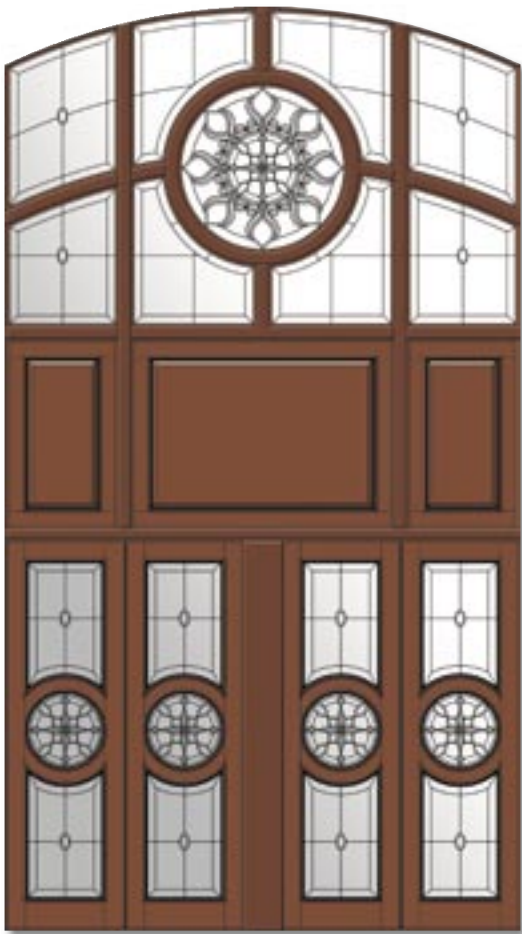
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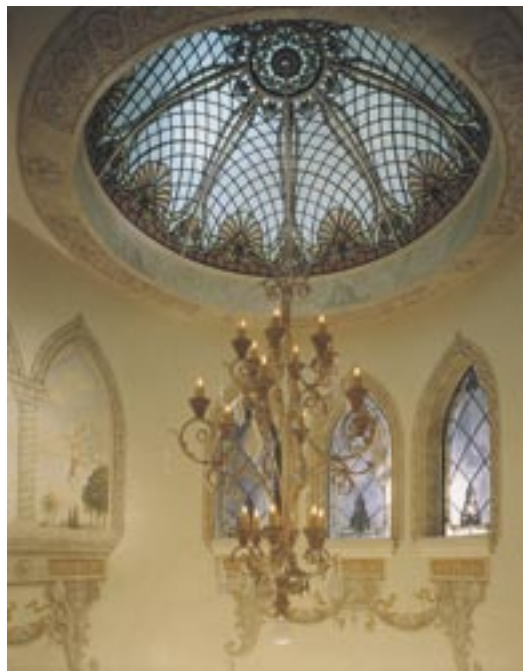
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e-mail: kleglas@aol.com web site: www.ARTGLASS.com





Artistic Glass

Among Signature Door's impressive array of decorative glass options is the ability to work directly with Art Glass Environments Studio artists to make your dream entry come true.



Stained Glass Domes

Imagine the possibilities!



BALDWIN™

The Estate Collection™



Bristol
6963.003 - Brass Finish



Kensington
6950.151 - Antique Nickel Finish



Edinburgh
6952.037 - Satin Brass & Black Finish


THE LIFETIME FINISH.
FROM BALDWIN™



Tremont
6542.003 - Brass Finish



Empire
6545.063 - Polished Chrome & PVD Brass Finish



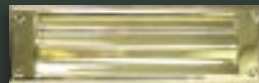
Richland
6999.452 - Distressed Nickel Finish



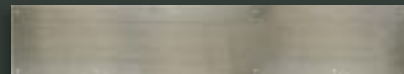
Springfield
6573.003 - Brass Finish

*Choose a Baldwin bright brass mortise lock for its looks
...it's guaranteed for life.*

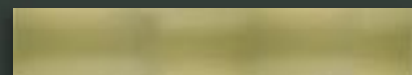
Door Knockers



Brass Mailslot



Nickel Kick Plate



Brass Kick Plate



Peep Hole

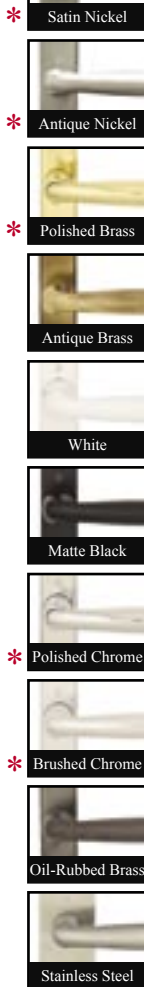
*Multiple Accessories
Available*

Multi-Point Locking Hardware



5-point

3-point



HOPPE®



(above shown in Polished Brass finish)



ROCKY MOUNTAIN
HARDWARE



Highest quality bronze tinted with hand applied patinas



Protect your Investment!

Put the finishing touches on your “signature” entryway with a storm door that matches the specie of your door. If ventilation (with screen), or extra door protection (with glass), is a desire, then a Signature Storm Door is the perfect addition to your home. They can also be mounted to your existing entryway, depending on your configuration.



Full Lite



Sturdy TDL construction using Signature Door's stave-core technology



Glass and screen simple to change out



Elegant handleset with interior lock

Custom designs are available through our custom department.

Remember:

If wood door receives moderate to heavy sunlight do not leave glass in storm door. Use screen only, year round.

OTHER SIGNATURE PRODUCTS

(Bevelpane® glass)

Brochures available. Call our sales team. 1-800-741-2265

Custom sizes available.



Ovals, Rounds and Octagons

Fixed or Venting
Octagon

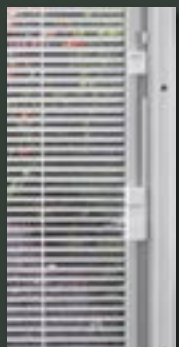
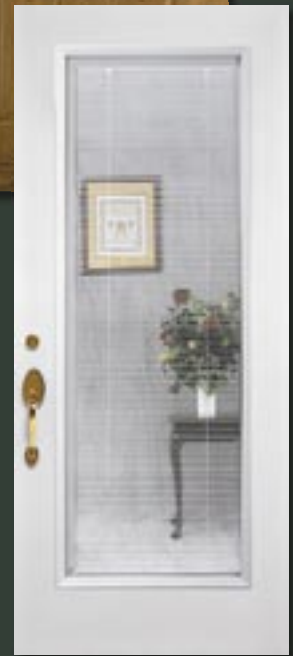
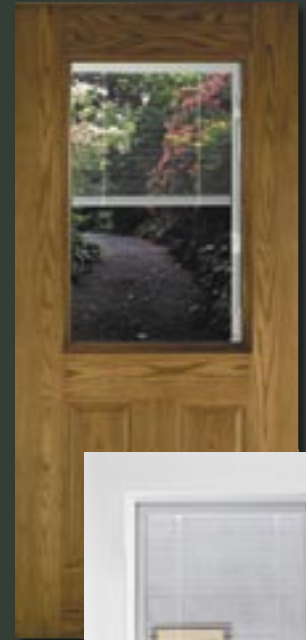


Fiberglass Entryways



Steel Entryways

Eclipse Series



Easy to use
sliders that
raise or tilt
blinds.

Lift & Tilt Internal Blinds

Finishing & Installation Guidelines

Important: (For Non-Impact Doors Only. For Impact Entryways, refer to the NOA sheets shipped with your door.)

Tool List:

hammer, screwdriver, all-purpose caulk, plumb-bob, rule or measure, long level, square, drill, countersink, nails, marking pen, shims, finish coat and brush for its application

Caution:

Please remember to always transport and store the Signature Door system in an upright position and to keep it dry until it is correctly installed and weather protected. Failure to follow proper installation instructions and/or failure to finish the unit promptly before exposure to weather will void warranty. Be sure to install the door under a wide overhang for protection. A minimum of 4' is required. Installing your new Signature Door will take time and careful attention. There are no shortcuts. Follow these instructions carefully and you will have a beautiful door that will give you years of trouble free service.

Step 1 The Opening:

Using your level and your square, determine how level and square the rough opening is. For example, the top or head and side walls of the rough opening may not be square, or perpendicular to each other or the rough opening might be in parallelogram shape. Still another condition to look for in your rough opening is twist. Making correct adjustments on our door unit as it is installed can compensate for all of these common problems. Remember your door must be installed level, square, and plumb within the rough wall opening to operate as it was designed.

Step 2 Getting the Door Ready:

Remove the skid board from beneath the sill of your door, sometimes this is two pieces of board, sometimes one. The plastic clips on the doors that have held the doors closed during shipping, must also be removed. Run three 1/4" lines of all-purpose caulking compound along the full width of the bottom of the rough opening or sub-floor. Set your door unit in the rough opening, pushing in both bottom corners and sides until the exterior trim of the door unit is flush against the outside wall.

Step 3 Measuring the Fit:

While someone holds the door, keeping the exterior trim snug against the exterior wall, take your long level and check to make sure the bottom is still level, and that the head jamb of the unit is level. Next, go inside and check the amount of space between the door and the jamb. Move the unit to allow the margins to become more even between the door and the jamb. Returning to the exterior side of the unit, secure the unit by driving two 2 1/2" finish nails, one into each upper corner, through the exterior trim and into the wall. Leave about 1/2" of the nail out. With the door temporarily held in place, push open the door and see how it operates. If there is any sticking or binding, or if it swings shut or open by itself, your door is not hanging level, square and plumb and adjustments are needed to make it operate properly. If the door is sticking or won't close properly, return to the interior side of your door. Look for areas where there is too much space and areas where there is too little space. Shift the door one way or the other to even up the margins around the door, and insert shims to hold the door unit in position. Push or pull the bottom of your door until the door is level vertically and square or perpendicular to its own unit head jamb. Check the lock set holes to see that they are aligned. When everything checks out level, square, and plumb, and your door is operating smoothly, place shims behind each hinge to fill the margin of space between the door unit jamb and the rough opening, and across the top of the head jamb at three equally spaced areas.

Step 4 Securing the Door:

Secure your door unit permanently into the rough opening by driving 2 1/2" nails through the jambs and shims where you have inserted them, securing them to the studs of the rough opening. Drive nails flush and set them 1/8" deep with your countersink or nail set for finishing. Remove two screws from the top hinge on each side jamb of the door unit and replace with the long wood screws provided. These will extend through the door unit side jamb and into the wall studs of the opening. Pay special attention when shimming. Your shims must fill up the void behind the jamb to create a solid nailing surface. If you fail to shim properly and leave open space, the door unit will be pulled toward the rough opening. The adjustable threshold may be adjusted as necessary using a #2 Phillips bit only. There are bolts both at the top and bottom of a double door. Check and make sure these bolts slide into the pre installed plates and operate smoothly. Caulk along the sides and top of your door where the exterior trim rests against the house. Make sure there's a tight seal to prevent water entering the wall cavity between the door unit and the rough opening.

Step 5 Finishing:

Fill the brad holes with wood filler around the panels and glass frames. At this point, your installation is complete except for the very important step of applying a proper finishing coat to all surfaces of your new door unit. A proper finish is crucial when installing a wood door. This preserves the door surface, and without a proper finish, your door can be damaged by the elements. Failure to immediately finish your door will void your Signature Door warranty. If Signature Door has supplied the lock, remove the lock so that you can finish the door under the lock. Door must be sealed under the lock, and all hinges or plates, to be covered by Signature Door's warranty. Wood does have color variances and can be blended to a closer match with a proper stain. Be sure to clear coat with a minimum of 3 coats of a marine type varnish with a UV inhibitor. Now is the time to install your lock set following the lock manufacturers directions.

Troubleshooting Tips:

If you've finished installing your door and it's not opening and closing smoothly check the following:

- Make sure your margins are even along the head jamb, side jambs and sill of your doors. If they are not, shim to shift the door so it is level square and plumb.
- If your door swings open or close by itself, it may not be aligned vertically. This indicates incorrect installation or load shift or settling of the house. Carefully remove nails and repeat installation procedure.
- Use proper flashing around the door to prevent leakage. Always use the recommended installation procedure for flashing.

Note: Signature Door will not be responsible for any injury, damages, actions or loss of any kind whatsoever or whoever caused from the use or misuse of the information and/or instructions contained herein.

Limited Warranty

Signature Door Inc. warrants its products sold under this warranty to be free of defects in materials and workmanship for one year from the date of purchase from the manufacturer or factory authorized distributor. This warranty takes precedence over all other warranties, expressed or implied.

This warranty is extended only to the original retail purchaser who does not purchase for resale or for use in the ordinary course of his business, i.e., display purposes.

Important: Any products that are delivered unfinished from Signature Door Inc. **must** be immediately sealed with the proper finish to prevent absorption of moisture. Failure to do so will result in voiding this warranty. All sides must be finished evenly. Doors must be maintained on an ongoing basis, and may require re-coating as often as twice a year in extreme environments. The #1 cause of finish breakdown is UV damage from sunlight. The #2 cause is direct exposure to moisture.

This warranty does not cover damage caused by others or by a cause beyond Signature Door's control, including but not limited to: damages caused by misuse, abuse, accident, or mishandling; or damages caused by acts of God, fire, flood, earthquake, or other storms. Misuse of a door includes, but is not limited to, hanging a door without providing adequate overhang or applying an inappropriate finish color.

An overhang is required to retain this warranty. The protective overhang is to be equal to, or greater than the distance from the bottom of the sill to the base of the overhang.

In order to reduce warping or checking, dark-colored finishes should be avoided on all surfaces. This is pertinent on light colored wood species, or if the door is exposed to direct sunlight.

This warranty does not cover any defects caused by:

- Product failure due to improper or incorrect installation. This includes bow or misalignment in the frame in which the door is hung, if the door was purchased as a slab only.
- Modification, alterations (including trimming and cutting down door), repair or service of this product by anyone other than manufacturer.
- Any use of the product other than, for which it was intended.
- Door warpage: unless the warpage exceeds 1/4" in 6'8" doors or 3/8" in doors exceeding 6'8" height, whether cup, bow or twist. Signature Door Inc. reserves the right to defer repairing or replacing the product for a period of up to 12 months from the date of claim as it is not uncommon for a temporary warp condition to occur as the door adjusts to local humidity and temperature conditions. This deferral will not be counted against the warranty period.
- Doors in excess of 36" in width or 80" in height without a multipoint lock installed by Signature Door Inc. Doors in excess of 36" width or 80" in height shall be warranted provided Signature Door Inc. installs a multi-point lock in the active door and, (on double door units), a multi-point lock in the passive door.
- Doors in excess of 42" in width or 96" in height.
- Products installed in, or subject to, high moisture or high humidity environments, including new homes with uncured plaster, drywall, concrete or ceramic tile.
- Products installed in direct sunlight.
- Products subjected to unusual stress or strain such as that resulting from the movement of building or building components, or resulting from expansion or contraction of building components.
- Products not properly sealed or maintained as set forth above.
- Scratches, abrasion or other damage caused by improper handling or cleaning.
- Failure to perform normal homeowner's maintenance, including maintaining the finish. Maintenance is an ongoing process.
- Panel movement (shrinkage) of 1/8" or less. Temperature and humidity may cause the wood panels in your door to shrink. The panels in your door have been designed to "float".
- Wood panels wider than 14" measured across the grain will not be covered under warranty, if it receives any direct sunlight
- Damage caused by extreme temperature buildup where a storm door is utilized. Storm doors must be vented to eliminate this temperature buildup.

Variations in the wood color, texture, pattern and/or grain are considered characteristics of the wood and are not considered defects.

If a product becomes defective within the specified warranty period, Signature Door Inc. will repair or replace, at our discretion, any part(s) that appear to be defective in material or workmanship. The problem should be reported to the original place of purchase, along with the original purchase information. Signature Door Inc. will refund the purchaser the purchase price if the defects in the products are ones covered by this warranty and Signature Door Inc. is unable, by repair or replacement, to make the product perform properly. Signature Door Inc. is not liable for any installation, removal, or shipping charges in connection with the inspection, repair or replacement of defective parts.



2007 Edition

800-741-2265
814-949-2776 fax
sales@signaturedoor.com
www.signaturedoor.com

